

MAINTENANCE



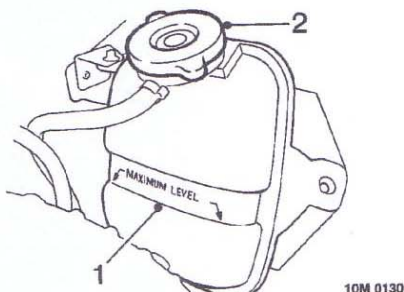
8. Repeat foregoing procedure for second oxygen sensor.
9. Remove tachometer.

COOLING SYSTEM

WARNING: Since injury such as scalding could be caused by escaping steam or coolant, do not remove pressure relief cap from expansion tank while system is hot. Wait until system has cooled, use a cloth or glove to protect hands from escaping steam.

Check level and top - up

CAUTION: The coolant level should only be checked when the system is cold.



1. Visually check that coolant is not below the level marked on expansion tank. If level is appreciably low, suspect leakage or overheating.

CAUTION: If coolant is not visible in expansion tank system must be refilled in accordance with Drain and Refill procedure.

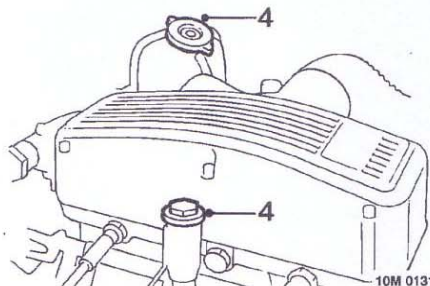
2. If required, remove coolant expansion tank cap:
Top - up with anti - freeze mixture, see **INFORMATION - CAPACITIES, FLUIDS AND LUBRICANTS..**

CAUTION: The coolant must not exceed the maximum level indication.

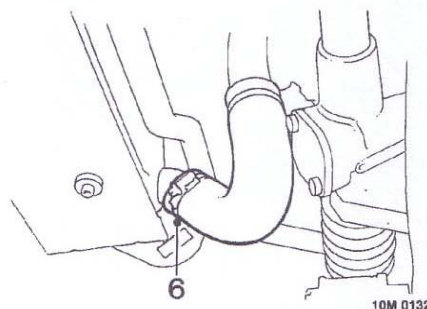
3. Check specific gravity of coolant. The overall anti - freeze concentration must not be below 50% by volume and must not exceed 60% by volume.
4. Refit expansion tank cap.

Drain and refill**Service Repair No. 26.10.01**

1. Visually check engine and cooling system for coolant leaks.
2. Examine hoses for signs of cracking, distortion and security of connections.
3. Position heater control to HOT.



4. Remove filler plug and expansion tank cap.
5. Position a container to collect drained coolant.



6. Slacken clip, disconnect bottom hose from radiator, allow coolant to drain.
7. Flush system with water under low pressure.

CAUTION: High water pressure could damage the radiator.

8. Connect bottom hose to radiator, tighten clip.
9. Prepare coolant to required concentration.
10. Fill system slowly through coolant pipe until coolant level is to 'MAX' mark on expansion tank.
11. Refit expansion tank cap.
12. Continue filling until coolant reaches top of coolant pipe.
13. Refit filler plug.
14. Start and run engine until radiator cooling fan operates.
15. Switch off engine and allow to cool.
16. Check for leaks and top - up coolant if necessary.

EXHAUST SYSTEM

1. Check for damage and signs of leakage.
2. Check security of system.
3. Check mountings and correct alignment.
4. Check security of heat shields.